

**Work Order ID 76731****\*76731\***

Page 1

Thursday, November 24, 2011 11:50:01 AM

Item ID: D2662-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Saddle, LH In 206

Stop **\*NS2\***

Start Date: 11/21/2011 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 2.00

**\*2\***

Customer: CU-DAR001

Reference: RMA RA111290 - RETURN

Approvals: Process Plan: *MF*

Date: 11-11-24

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2662

Rev E

100

0.00

**\*100\***

QC

Memo

0.00

Quality Control

INSPECT RA 111290 D2662-I X 2 B64560

SADDLES NEED REWORK

*5/11/25*

110

0.00

**\*110\***

HandFinish

Memo

0.00

Hand Finishing

STRIP SADDLES

*11-11-25*

120

QC5- Inspect part completeness to step on W/O

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*2 11.11.28*

# Work Order ID 76731

**\*76731\***

Page 2

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Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Saddle, LH In 206

Start Date: 11/21/2011 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 11/22/2011 Req'd Qty: 2.00

**\*2\***

Customer: CU-DAR001

Reference: RMA RA111290

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

HandFinish

Memo

0.00

Hand Finishing

11.11.28 (2)

140

QC3- Inspect Part Finish

0.00

**\*140\***

QC

Memo

0.00

Quality Control

11.11.28

145

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

**\*145\***

Powdercoat

Memo

0.00

Powder Coating

START TIME:

OVENTEMPERATURE:

FINISH TIME:

8:00  
3200F  
8:30

2x of m- 11/11/2011

M118439

**Work Order ID 76731****\*76731\***

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Thursday, November 24, 2011 11:50:01 AM

Item ID: D2662-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Saddle, LH In 206  
Start Date: 11/21/2011 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 11/22/2011 Req'd Qty: 2.00 **\*2\*** Customer: CU-DAR001  
Reference: RMA RA111290

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
155	QC3- Inspect Part Finish	0.00							
<b>*155*</b>									
QC	Memo	0.00							
Quality Control									
160	Identify as per dwg & Stock Location: <u>435</u>	0.00							
<b>*160*</b>									
Packaging	Memo	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER								
170	QC21- Final Inspection - Work Order Release	0.00							
<b>*170*</b>									
QC	Memo	0.00							
Quality Control									

2 BR 11-11-29

11/12/10 2 (2) J

11/12/15 4 J

11-12-02 (2)

CHAMFER 0.050X45°  
AROUND SURFACE  
2 PL

4.642

4.632

Ø0.257  
6 PL

Ø0.316  
2 PL

1.00

1.571  
REF

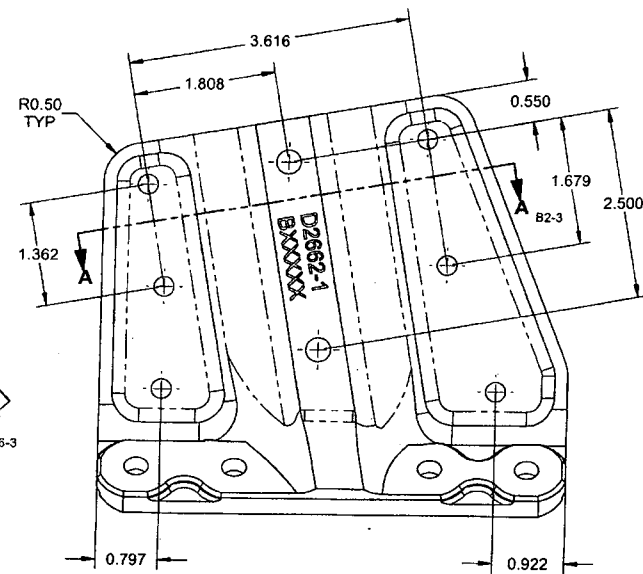
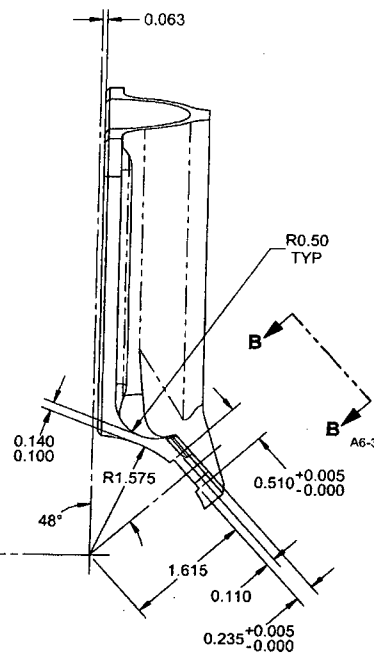
0.687

E

3.826

2.727

80°



RELEASE  
2011-11-16

D2662-1 SADDLE, INSIDE, LH

- 1) MATERIAL: 7075-T7351 ALUMINUM PLATE PER QQ-A-250/12, AMS-QQ-A-250/12, OR ASTM B209  
MAKE FROM D6101-001 SADDLE BILLET
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044 6.3 (CNC ENGRAVING)  
USING MAX DEPTH OF 0.010 WITH MIN RADIUS OF 0.010
- 7) WEIGHT: 0.66 lbs

DESIGN	<i>g</i>	<b>DART AEROSPACE USA, INC.</b>	
DRAWN		KENT, WA	
CHECKED	<i>ASS</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	<b>D2662</b>	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>SADDLE, INSIDE</b>	NTS
DATE	<b>11.10.31</b>	COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE USA, INC.	

# VECTOR

AEROSPACE

22378 Billie Blackmon Road

Andalusia, AL 36421

FAA CRS No. I9PR751Y

## REJECTED

Component Dart gear saddle

Part Number D2662-1

Serial Number B/N: B64560

TSN N/A TSO N/A

Make Dart

A/C Reg 77

Date 10-28-11

Work Order No 31-1967

Reason for Rejection misaligned

holes

Signature Shane Davis 10102

08/04

AHGSUSA/TAG/REJ

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